

# European PhD School on Advanced Oxidation Processes

2<sup>nd</sup> Summer School on

*Environmental applications of Advanced Oxidation Processes*

and Training School on

*Advanced Treatment Technologies and Contaminants of Emerging Concern  
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# Applications of raceway pond reactors for solar photo-Fenton: principles and uses

ADVANCED TECHNOLOGIES FOR WATER RECYCLING

José Antonio Sánchez Pérez

# Principles



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WWTP

AOPs



Activated sludge biotreatment

Photo-Fenton process

Wastewater

COD abatement  
BOD abatement  
Nutrient removal (N, P)

Microcontaminant removal

Decontaminated water

Treated water

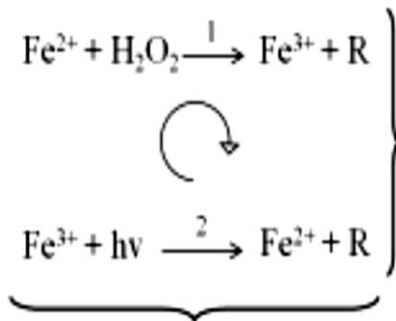
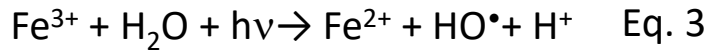
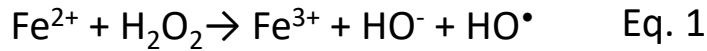
Very low concentration of persistent pollutants (tens or hundreds of  $\mu\text{g/L}$ )

AOPs are proposed for micropollutant removal as polishing treatment

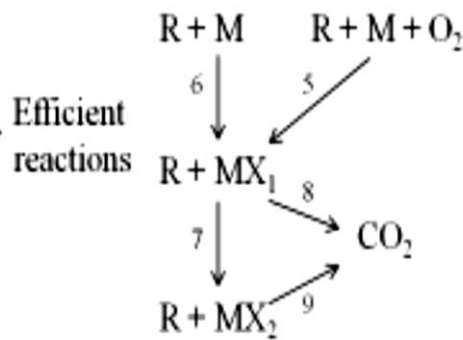
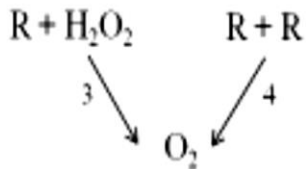
## The photo-Fenton process

is especially interesting since it has been successfully applied for the removal of persistent organic contaminants using solar UV-A radiation

Photo-Fenton (UV light)

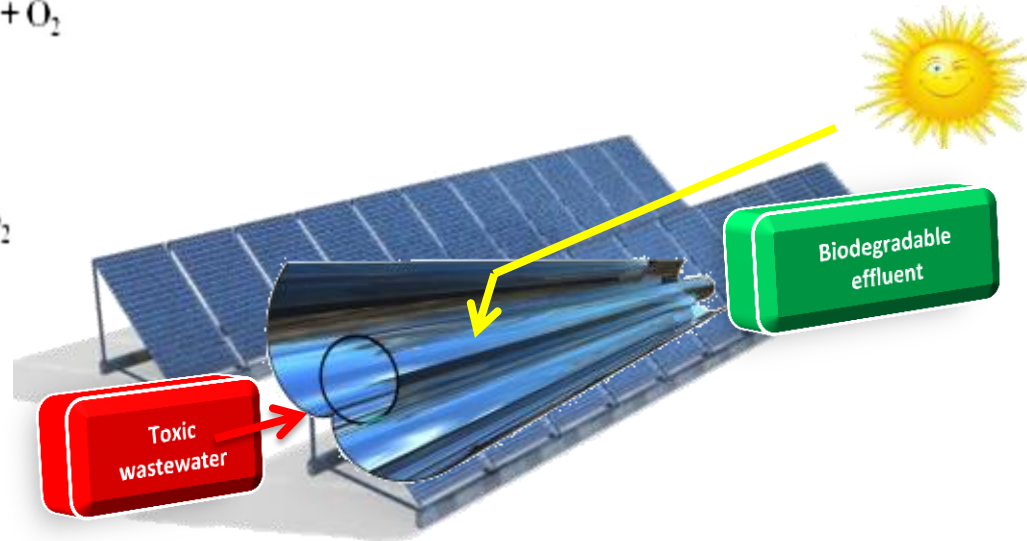
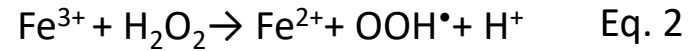
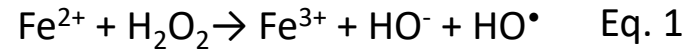


Inefficient reactions



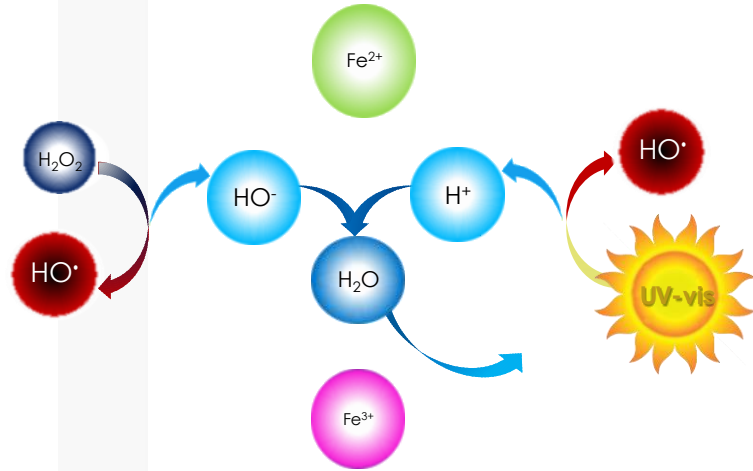
$$\text{TOC} = \text{M} + \text{MX}_1 + \text{MX}_2$$

Fenton (dark)



# Principles:

## Factors affecting solar photo-Fenton process performance



Inputs:

- UV-A radiation
- Operating pH
- Catalyst concentration
- $\text{H}_2\text{O}_2$  consumption

Outputs:

- Solar collector surface
- Reaction time
- Reactant supply
- Costs

Wastewater  $\longrightarrow$  Decontaminated water

Tubular reactors provided with compound parabolic collectors CPC

- ✓ 5 cm-diameter tubular loop
- ✓ Low volume/surface ratio,  $\sim 10 \text{ L/m}^2$
- ✓ Tube evenly illuminated
- ✓ Efficiently direct light into the tubes

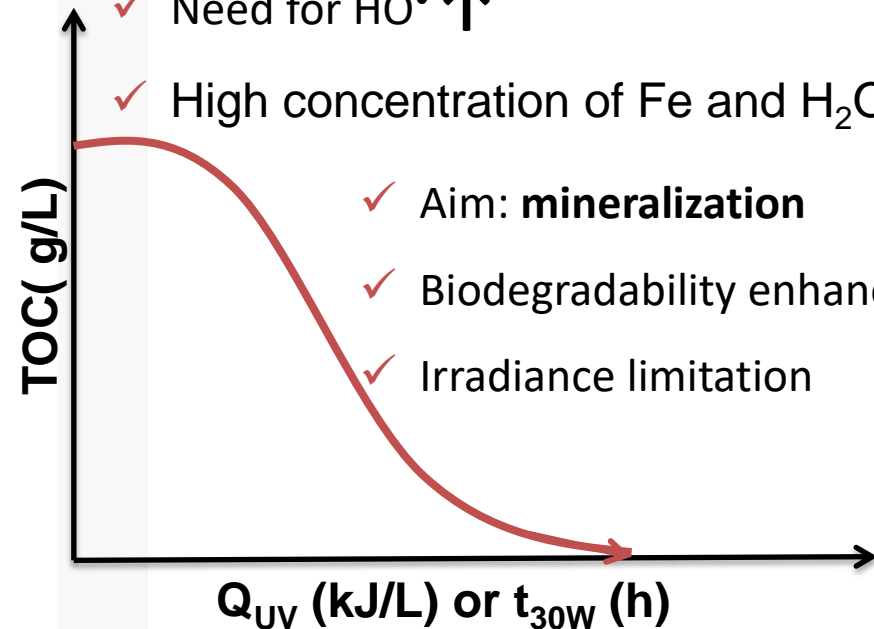


## Impact of pollutant concentration

### Highly polluted effluents (g/L or mg/L)

- ✓ Need for HO• ↑
- ✓ High concentration of Fe and H<sub>2</sub>O<sub>2</sub>

- ✓ Aim: **mineralization**
- ✓ Biodegradability enhancement
- ✓ Irradiance limitation

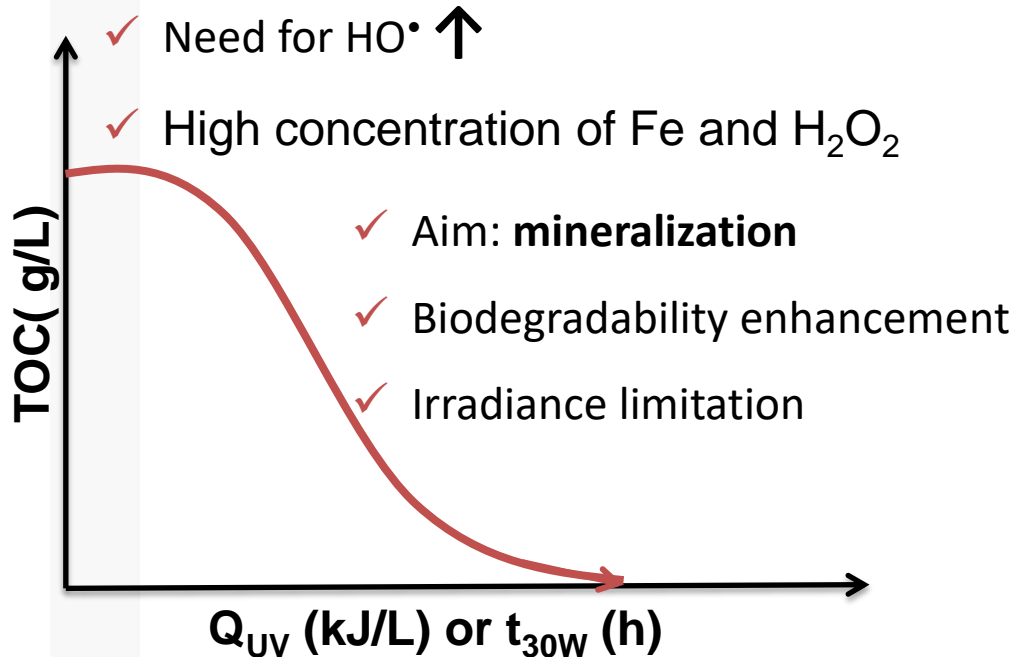


$$Q_{UV} = \sum Q_{UV, n-1} + UV_{n-1} \frac{A_r}{V_T} Dt_n \quad t_{30W} = t_{30W, n-1} + Dt_n \frac{\overline{UV}}{30} \frac{V_i}{V_T}$$

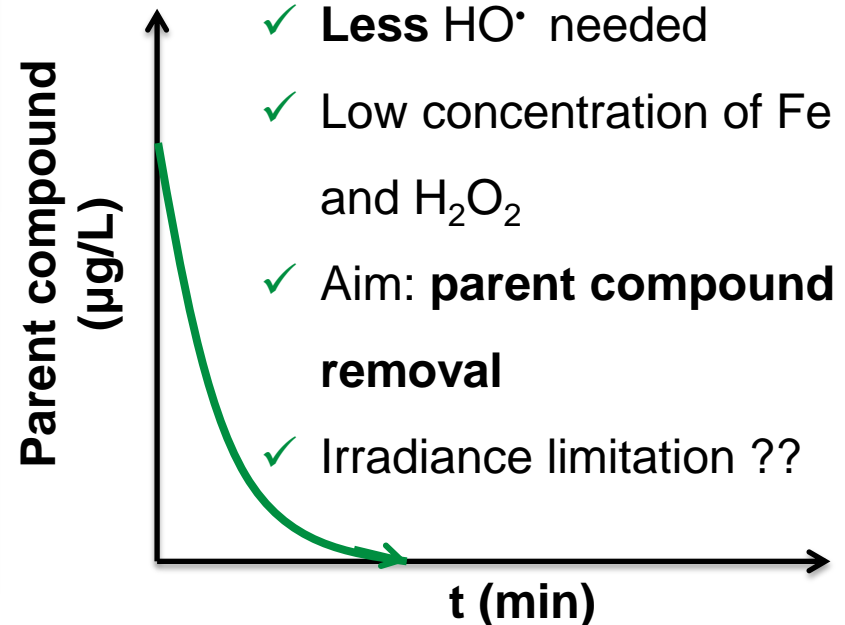


## Impact of pollutant concentration

### Highly polluted effluents (g/L or mg/L)



### Effluents containing micropollutants (µg/L)



$$Q_{UV} = \sum Q_{UV,n-1} + UV_{n-1} \frac{A_r}{V_T} Dt_n \quad t_{30W} = t_{30W,n-1} + Dt_n \frac{\overline{UV}}{30} \frac{V_i}{V_T}$$

## The reaction time for photo-Fenton process

Most of the studies on solar photo-Fenton for organic contaminant removal deal with mineralisation rate or pollutant conversion rate as a function of two equivalent parameters:

## The reaction time for photo-Fenton process

Most of the studies on solar photo-Fenton for organic contaminant removal deal with mineralisation rate or pollutant conversion rate as a function of two equivalent parameters:

- ✓ The normalized exposure time calculated for standard conditions of solar UV irradiance of  $30 \text{ W m}^{-2}$ ,  $t_{30W}$ , min

$$t_{30W} = t_{30W, n-1} + \Delta t_n \frac{\overline{UV}}{30} \frac{V_i}{V_T}$$

where  $\Delta t_n$  is the experimental time for each sample,  $\overline{UV}$  is the average solar ultraviolet radiation measured during  $\Delta t_n$ , and  $t_{30W}$  is the “normalized illumination time”

$t_{30W}$  refers to a constant solar UV power of  $30 \text{ W m}^{-2}$  (typical solar UV power on a perfectly sunny day around noon),  $V_T$  is the total water volume loaded in the plant and  $V_i$  is the irradiated volume

Catalysis Today 147(1): 1-59 (2009)

- ✓ The accumulated solar UV energy received per unit volume of treated water,  $Q_{UV}$ ,  $\text{kJ L}^{-1}$

$$Q_{UV} = \sum Q_{UV_{n-1}} + UV_{n-1} \frac{A_r}{V_T} \Delta t_n$$

where  $\Delta t_n$  is the experimental time interval for sample n,  $UV_{n-1}$  is the average of solar at exposure time interval  $t_n - t_{n-1}$ ,  $A_r$  is the illuminated area of the reactor ( $\text{m}^2$ ) and  $V_T$  is the total volume of treated water (L)

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$$Q_{UV} = \sum Q_{UV_{n-1}} + UV_{n-1} \frac{A_r}{V_T} \Delta t_n$$

where  $\Delta t_n$  is the experimental time interval for sample n,  $UVA_{n-1}$  is the average of solar at exposure time interval  $t_n - t_{n-1}$ ,  $A_r$  is the illuminated area of the reactor ( $\text{m}^2$ ) and  $V_T$  is the total volume of treated water (L)

These parameters are used for the evaluation of organic matter degradation in water for different solar reactors (regardless of the concept design used e.g. for stirred tanks or tubular reactors)

$Q_{UV}$  and  $t_{30W}$  are expressions of treatment time taking into account irradiance reaching the reactor surface.

$Q_{UV}$  and  $t_{30W}$  are useful in case of reaction rate is limited by light availability

## Photon absorption

Volumetric rate of photon absorption, VRPA, combines the effects of Fe concentration, irradiance, optical properties of the absorbing species and liquid depth

$$VRPA_{Direct} = \frac{\log_e 10}{D} \int_{z=0}^{z=D} k_A [Fe^{3+}] UV_{direct} 10^{-k_A [Fe] z / \cos \theta} dz$$

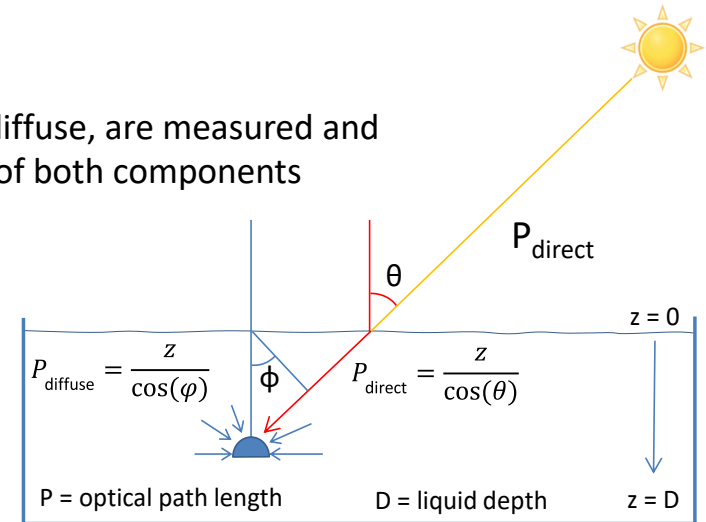
$$VRPA_{Diffuse} = \frac{\log_e 10}{D} \int_{z=0}^{z=D} \frac{1}{\pi} \int_{\phi=-\pi/2}^{\phi=\pi/2} k_A [Fe^{3+}] UV_{diffuse} 10^{-k_A [Fe] z / \cos \phi} d\phi dz$$

Specific absorption coefficient:  $k_A$  ( $\text{mM}^{-1} \text{m}^{-1}$ ) =  $36.84 + 0.51 T$  ( $^{\circ} \text{C}$ )  $r^2 = 0.998$

The solar UV fractions, direct and diffuse, are measured and total VRPA is obtained by addition of both components



Applied Catalysis B: Environmental. 166–167: 295–301 (2015)

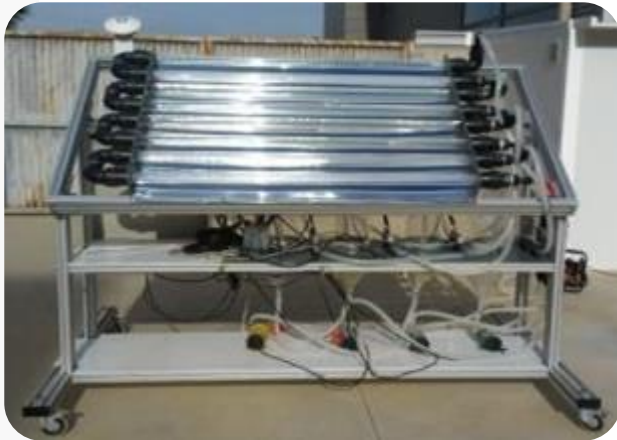
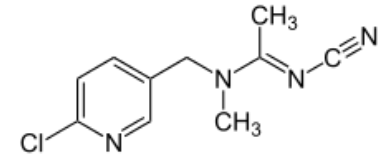


Applied Catalysis B: Environmental 178: 210–217 (2015)

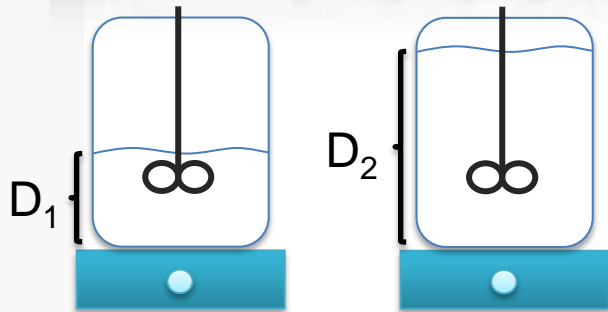
# Principles:

## Effect of irradiance and liquid depth on micropollutant removal by solar photo-Fenton

# Effect of irradiance and liquid depth on micropollutant removal by solar photo-Fenton



Tube diameter: 5 cm



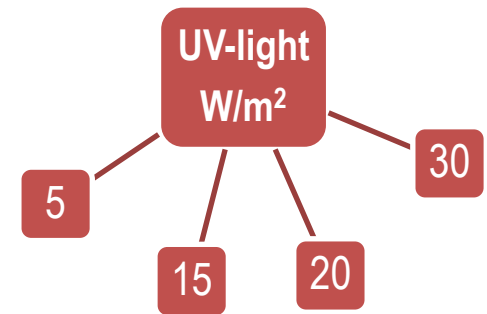
$D_1 = 5 \text{ cm}$

$D_2 = 10 \text{ cm}$

Model pollutant	Acetamiprid, ACTM (100 $\mu\text{g/L}$ )
Initial conditions	50 mg/L $\text{H}_2\text{O}_2$ (excess)
Water matrix	Simulated WWTP effluent, pH 2.8

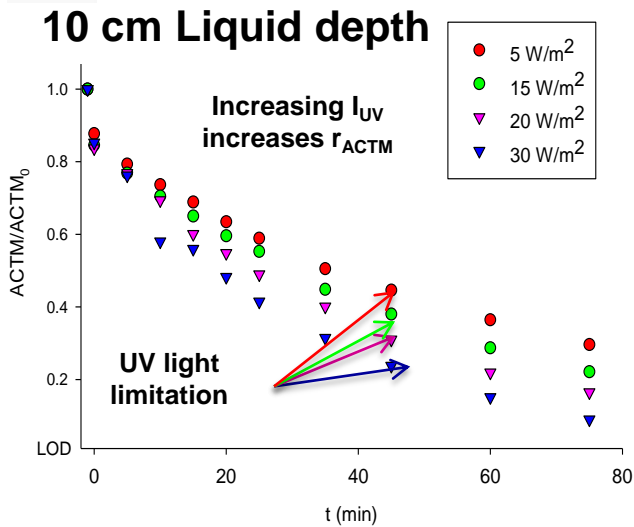
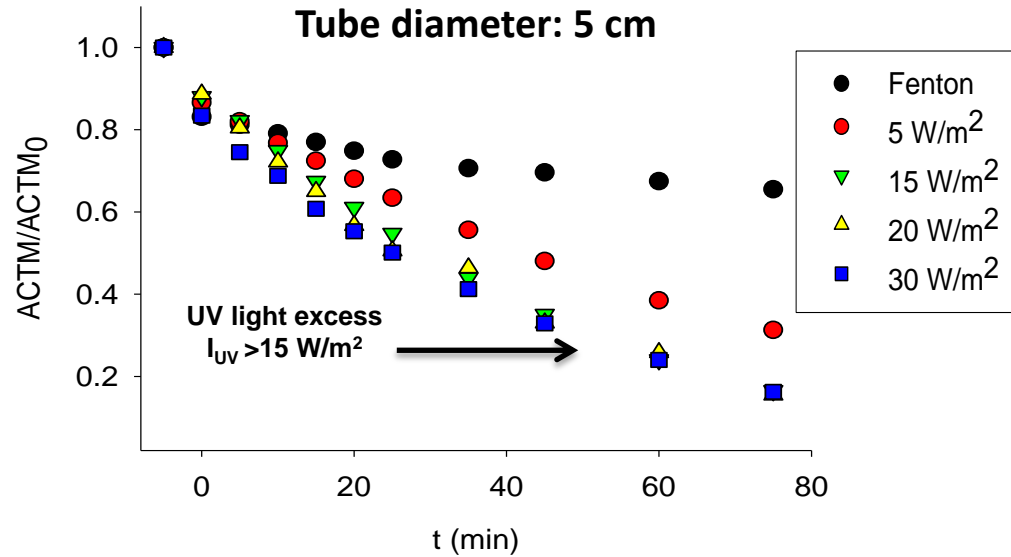
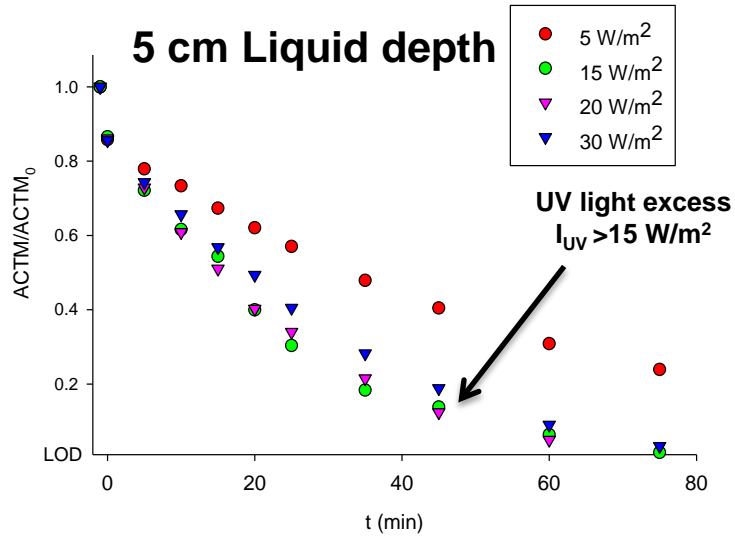
Acetamiprid: neonicotinoid included in the watch list of EU Commission Decision 495/2015 on CECs

5 mg Fe / L



Science of the Total Environment 478: 123–132 (2014)





Increasing light path length:

- ✓ better use of the photons reaching the system
- ✓ increase the treated volume per surface unit

Science of the Total Environment 478: 123–132 (2014)

**As there is photon excess**

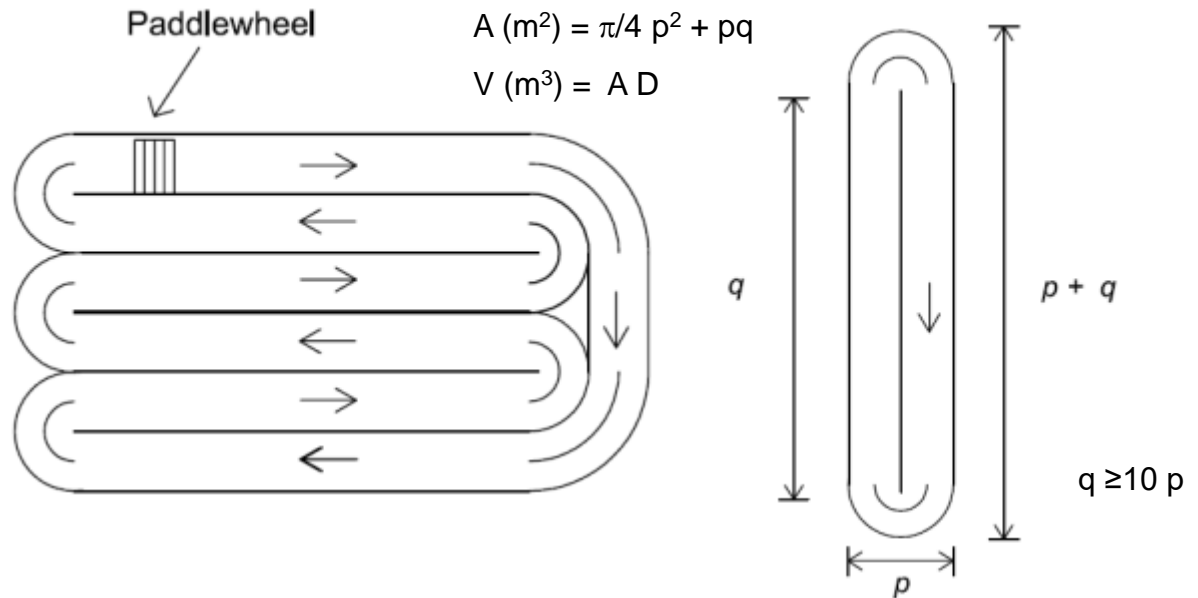
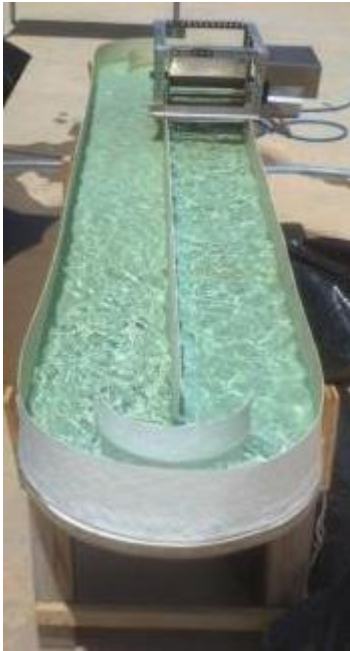


**Reactor path length can be enlarged  
(new reactor configurations)**

New strategy: to use a reactor with variable light path

# Principles: Raceway Pond Reactors

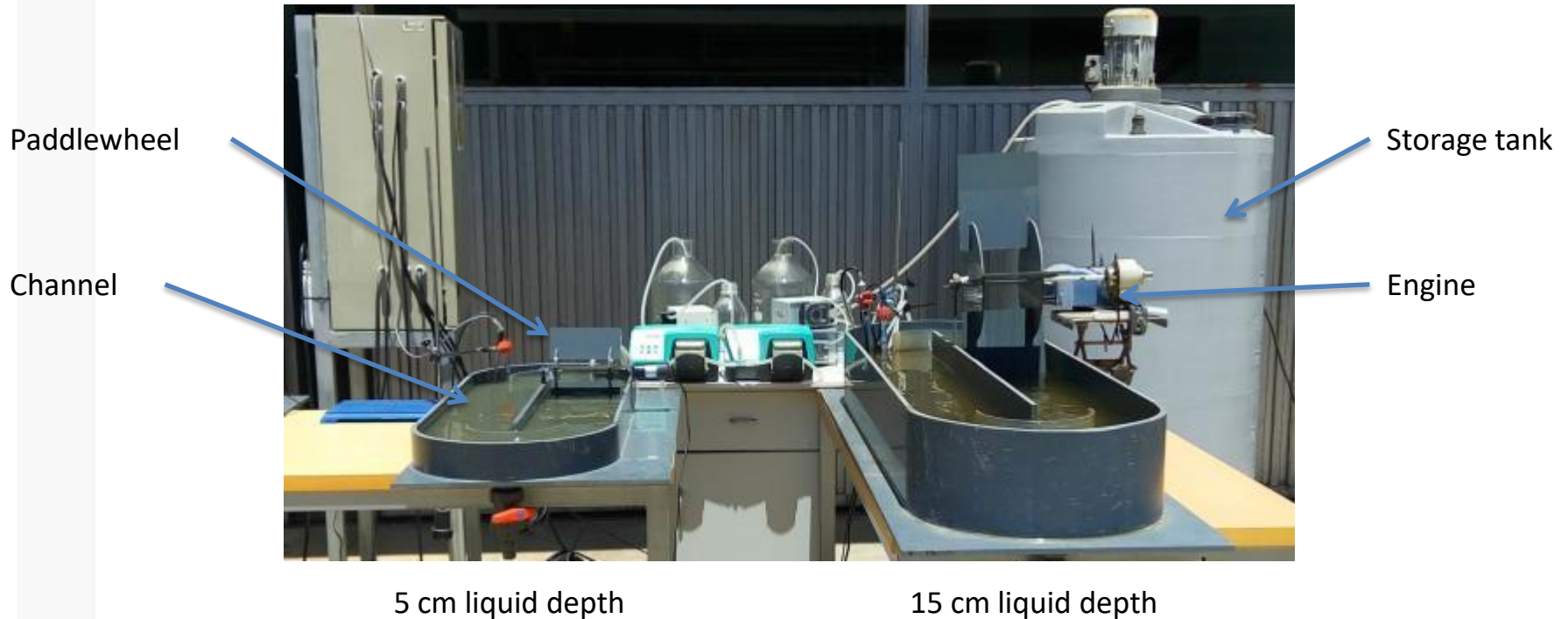
## Raceway Pond Reactors (RPRs)



Extensively applied for microalgal mass culture

Production costs in RPR are markedly lower than in tubular photobioreactors for microalgal applications

In Raceway Pond Reactors (RPR) liquid depth can be easily varied



Low cost materials, mainly plastic liners. Construction cost ~ **10 €/m<sup>2</sup>**

Saving in costs is expected for micropollutant removal

# Uses:

## Operation of raceway pond reactors at acidic pH

# Modelling of acetamiprid removal at acidic pH

The model should take into account:

- ✓ Temperature
- ✓ Irradiance & depth → rate of photon absorption
- ✓ Photolimitation
- ✓ Photosaturation

# Modelling of acetamiprid removal at acidic pH

Reaction	Rate equation
$Fe^{2+} + H_2O_2 \rightarrow Fe^{3+} + R$	$r_1 = k_1 [H_2O_2] [Fe^{2+}]$
$Fe^{3+} + UV \rightarrow Fe^{3+*}$	$r_2 = VRPA$
$Fe^{3+*} \rightarrow Fe^{3+} + Q$	$r_3 = k_3 [Fe^{3+*}]$
$Fe^{3+*} + H_2O \rightarrow Fe^{2+} + R$	$r_4 = k_4 [Fe^{3+*}]$
$Fe^{3+} + H_2O_2 \rightarrow Fe^{2+} + R$	$r_5 = k_5 [H_2O_2] [Fe^{3+}]$
$OM + R \rightarrow MX$	$r_6 = k_6 [OM] [R]$
$H_2O_2 + R \rightarrow H_2O + O_2$	$r_7 = k_7 [H_2O_2] [R]$
$A + R \rightarrow MX$	$r_8 = k_8 [A] [R]$

The model should take into account:

Temperature

Irradiance & depth → rate of photon absorption

Photolimitation

Photosaturation

Q - heat released

R - radicals (HO•, mainly)

OM - organic matter

MX - oxidized organic matter

A - target micropollutant

- ✓ A fraction of absorbed radiation can be converted into heat
- ✓ Saturation of Fe<sup>3+</sup> photoreduction, explained by the excess of photon absorption being split between heat release and electron transfer which forms Fe<sup>2+</sup> and hydroxyl radicals



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Model state mass balances

---

$$\frac{d[Fe^{2+}]}{dt} = -r_1 + r_4 + r_5$$

$$\frac{d[Fe^{3+}]}{dt} = -r_2 + r_1 + r_3 - r_5$$

$$\frac{d[Fe^{3+*}]}{dt} = r_2 - r_4 - r_3$$

$$\frac{d[H_2O_2]}{dt} = -r_1 - r_5 - r_7$$

$$\frac{d[R]}{dt} = r_1 + r_4 + r_5 - r_6 - r_7 - r_8$$

$$\frac{d[A]}{dt} = -r_8$$

$$\frac{d[OM]}{dt} = -0.0005$$


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The dynamic model was obtained by imposing mass balances for each of the model states, assuming the hypothesis of batch operation and perfect mixing

Mixing time  $\ll$  reaction time

Model state mass balances

$$\frac{d[Fe^{2+}]}{dt} = -r_1 + r_4 + r_5$$

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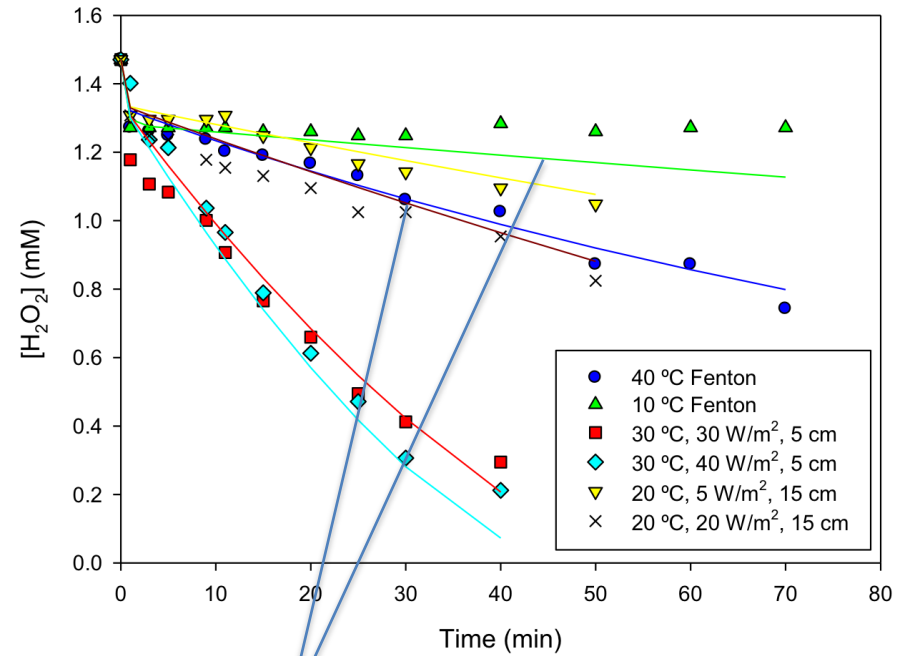
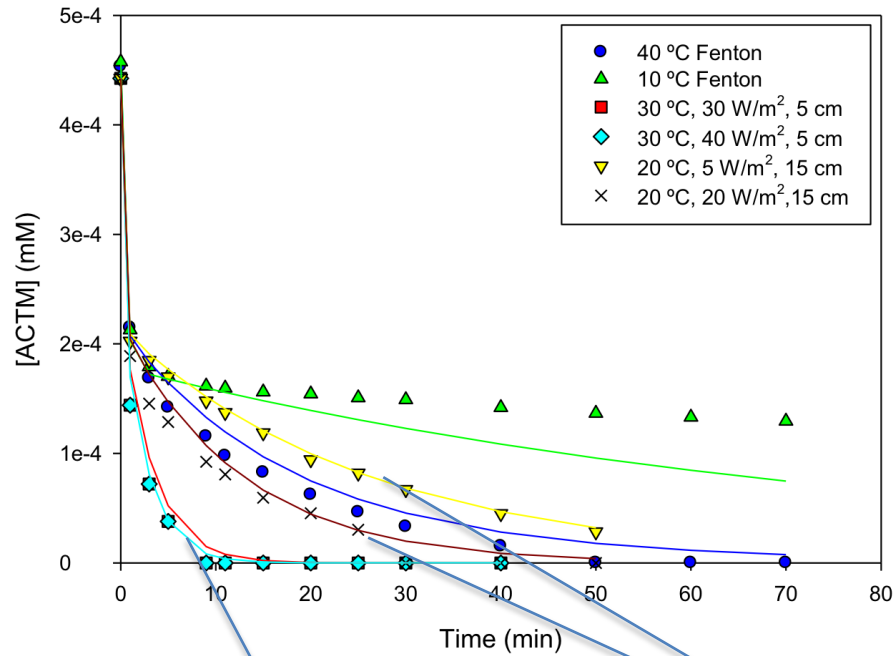
Mixing time  $\ll$  reaction time

The kinetic parameters were obtained by the built-in functions of the MATLAB<sup>®</sup> optimization toolbox

Kinetic constants	
$k_1 = 5.93 \cdot 10^6 e^{-\left(\frac{34200}{RT}\right)}, r^2=0.94$	(mM <sup>-1</sup> min <sup>-1</sup> )
$k_3 = 16.8$	(min <sup>-1</sup> )
$k_4 = 4.98$	(min <sup>-1</sup> )
$k_5 = 3.28 \cdot 10^5 e^{-\left(\frac{42000}{RT}\right)}, r^2=0.98$	(mM <sup>-1</sup> min <sup>-1</sup> )
$k_6 = 1.83$	(mM <sup>-1</sup> min <sup>-1</sup> )
$k_7 = 1.67$	(mM <sup>-1</sup> min <sup>-1</sup> )
$k_8 = 35.8$	(mM <sup>-1</sup> min <sup>-1</sup> )

Time-courses of ACTM and H<sub>2</sub>O<sub>2</sub> of lab-scale experiments with Fe<sup>2+</sup> 0.095 mM

The model properly fits the data and takes into account the variation in T and VRPA



Photosaturation:  
Irradiance from 100 to 127  $\mu\text{E}/\text{m}^2\text{s}$   
VRPA from 866 to 1080  $\mu\text{E}/\text{m}^3\text{s}$

Photolimitation:  
Irradiance from 17 to 54  $\mu\text{E}/\text{m}^2\text{s}$  VRPA  
from 88 to 283  $\mu\text{E}/\text{m}^3\text{s}$

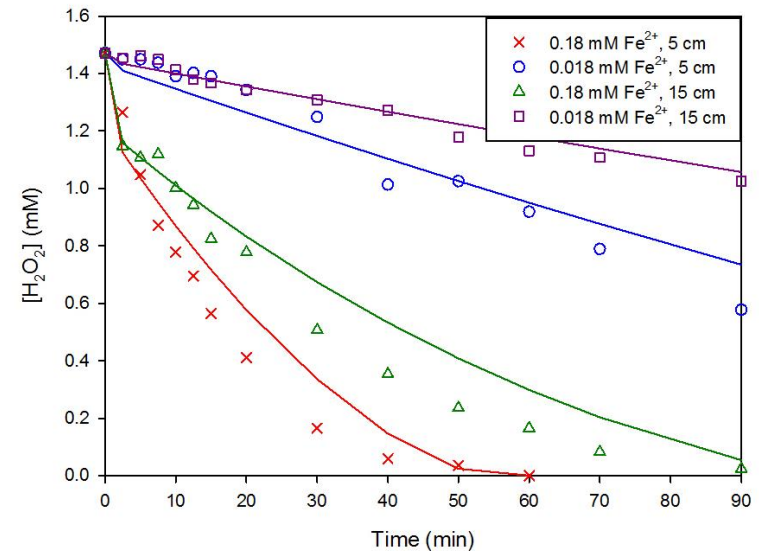
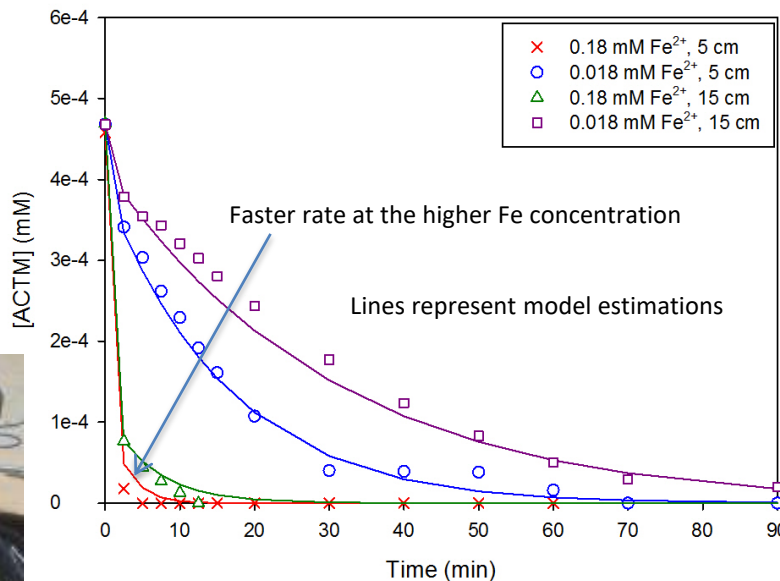
Thermal Fenton:  
Temperature increases from 10 ° C to 40 ° C

# Model validation with outdoor experiments carried out in a 360-L RPR

$\text{Fe}^{2+}$  0.018 and 0.18 mM (1 and 10 mg/L)

$\text{H}_2\text{O}_2$  1.47 mM (50 mg/L)

Irradiance  $\approx 27 - 29 \text{ W/m}^2$  Temperature  $\approx 21 - 27^\circ \text{ C}$



Proper fit using rate constants obtained at lab scale

Reaction time for 90% ACTM removal

0.018 mM $\text{Fe}^{2+}$ :	5 cm	→	34 min	15 cm	→	64 min
0.18 mM $\text{Fe}^{2+}$ :	5 cm	→	3 min	15 cm	→	6 min

# Uses:

## Operation of raceway pond reactors at neutral pH

## Solar photo-Fenton at neutral pH

- ✓ Need to keep iron dissolved
- ✓ EDDS: stable soluble complex with  $\text{Fe}^{3+}$   
(S,S)-ethylenediamine-N,N'-disuccinic acid
- ✓ 1:2 as the best  $\text{Fe}^{3+}$ /EDDS molar ratio
- ✓ Use of Fe complexing agents
- ✓ Biodegradable and non toxic



$\text{Fe}^{3+}$ /EDDS complex at 0.2/0.4 mM (10 mg/L Fe)

Simulated secondary effluent at pH 6.5 – 7

Irradiance  $\approx 34 - 36 \text{ W/m}^2$

Temperature  $\approx 28 - 29^\circ \text{ C}$

$\text{H}_2\text{O}_2$  1.47 mM (50 mg/L)

A mixture of five pharmaceuticals:

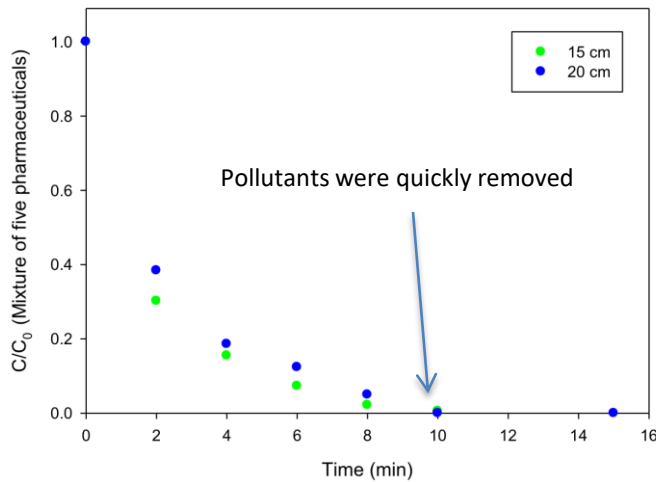
Ofloxacin, Sulfamethoxazole, Ibuprofen, Carbamazepine, Flumequine, 100  $\mu\text{g/L}$  each (500  $\mu\text{g/L}$  in total)

Outdoor experiments carried out in 80-L and 120-L raceway pond reactors

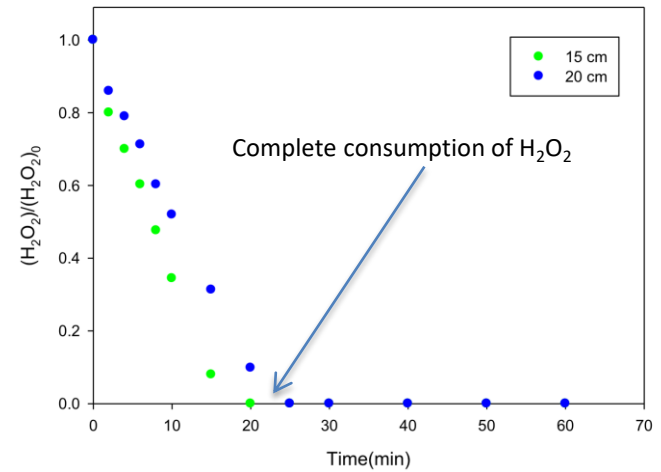
80-L = 15 cm Liquid depth

120-L = 20 cm Liquid depth

0.2 mM Fe(III) 0.4 mM EDDS



0.2 mM Fe(III) 0.4 mM EDDS

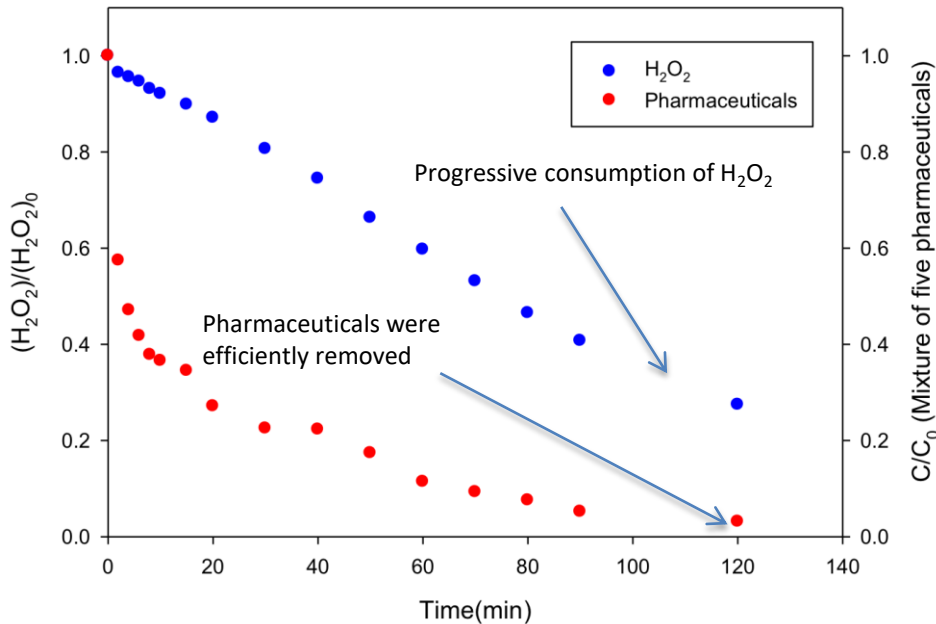


There were no significant differences between both liquid depths

## Treatment of a real WWTP secondary effluent spiked with 500 µg/L of five pharmaceuticals

120-L = 20 cm Liquid depth

0.1 mM Fe(III) 0.2 mM EDDS



Fe<sup>3+</sup>/EDDS complex at 0.1/0.2 mM (5.5 mg/L Fe)

H<sub>2</sub>O<sub>2</sub> 1.47 mM (50 mg/L)

Irradiance ≈ 20 W/m<sup>2</sup>

Temperature ≈ 20 ° C

pH ≈ 7

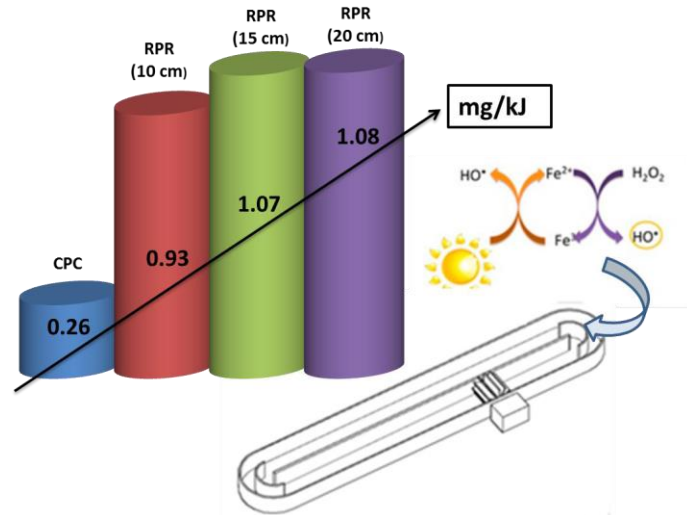
A mixture of five pharmaceuticals:  
Ofloxacin, Sulfamethoxazole, Ibuprofen,  
Carbamazepine, Flumequine, 100 µg/L each (500 µg/L total)



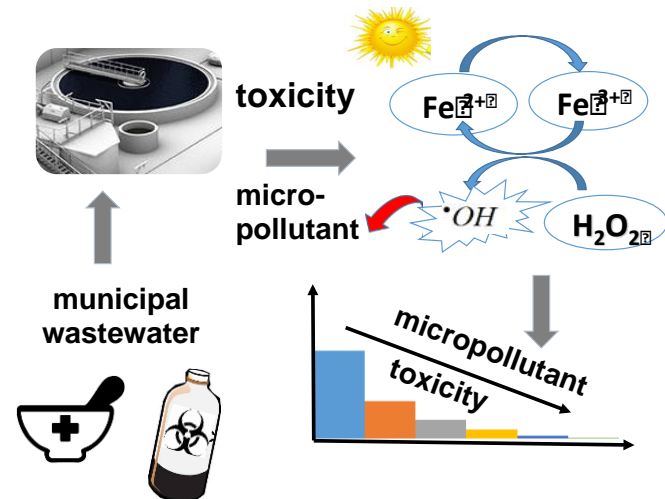
The operation of RPRs at neutral pH by using the Fe<sup>3+</sup>:EDDS complex gave rise to:

- ✓ High efficiency in toxicity removal by solar photo-Fenton at neutral pH with Fe<sup>3+</sup>:EDDS
- ✓ Higher micropollutant removal efficiency for RPRs than CPCs

**Efficiency of pharmaceuticals removal**



Catalysis Today 287:10-14 (2017)



Journal of Chemical Technology & Biotechnology. DOI: 10.1002/jctb.5212 (2017)

# Concluding remarks

- ✓ It is necessary to consider whether photon flux is rate limiting or there is photon excess
- ✓ To make better use of photons under irradiance excess conditions, Fe concentration can be increased or reactor light path length can be enlarged
- ✓ RPRs allow light path length to be changed as a function of solar irradiance
- ✓ The photoreactor can be operated at up to 20 cm liquid depth (200 L/m<sup>2</sup>)
- ✓ The presented results demonstrate the operational viability of the solar photo-Fenton process in RPRs for the removal of micropollutants



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## Research group: Water Treatment

Solar Energy Research Center (CIESOL)

Joint Center Universidad de Almería – Plataforma Solar de Almería



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# See you in Almería!!

